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为时尚产业 提供智能制造解决方案

*Intelligent manufacturing
Solutions for fashion industries*

SP-K1-03

一次性一拖一口罩机

One plus one disposable face
mask making machine



一次性平面口罩
3 Layers disposable mask

一次性平面口罩（三层）原材料上料，全程自动化控制，压片成型、上鼻梁条、超声波焊耳带，收料计数。

一次性成品下线，**效率达55-60片/分钟**

Disposable face mask (3 layers) material loading, whole process automated control, piece formed, nose pin mounted, ultrasonic welding ear loop, collector counting, finish products once off production line, efficiency 55-60pcs/min



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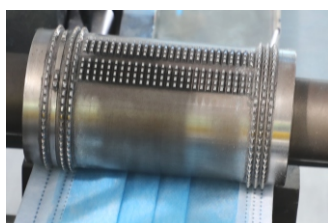
产品特点

Features

- 伺服系统控制，设备稳定性高，故障率低；
Servo control system improves efficiency and decrease defect
- 拉筒入料，定位更精准，可使原材料宽度控制到最小，节约成本。
Feeding by roll improves accuracy of position, minimizes width of material and saves cost
- 变频控制，可根据实际需要调节设备运行速度。
Speed is adjustable by alternative-frequency
- 自动计数，成品长度尺寸控制统一，偏差 $\pm 1\text{mm}$ ，可有效控制成品长度
Automatic counting, tolerance $\pm 1\text{mm}$, uniform size, controllable length
- 口罩片精准送料至焊耳机输送料架
Accurate mask pieces feeding to the conveyor
- 耳带定位精准，超声波焊接，一个口罩四个焊点一次性完成。
Ultrasonic welding, 4 points welding complete in one time



平面切片
Cutting pieces



压花轮机构
Compressing mechanism



折料机构
Folding mechanism



精准送料机构
Accurate feeding mechanism



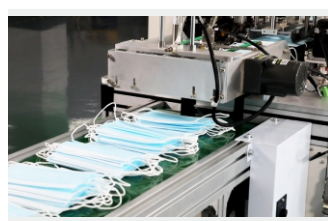
触摸操作屏
Touch screen



剪刀机构
sissoring mechanism



超声波焊接机构
Ultrasonic welding mechanism



收料输送带机构
Collector conveyor mechanism

规格 Specification

型号	Model	K1-03
口罩规格	Face Mask Specification	175x95 mm
长x宽x高	Machine size	切片机: 4000 × 710 × 2000 (mm) 焊耳带机: 2950 × 1400 × 1520 (mm)
料卷直径	Fabric Roll	76~600 mm
超声波	Ultrasonic	20 KHZ
电源	Power	单相220V 50HZ
气压	Air Pressure	0.5 Mpa、1.8L/min
占地面积(长x宽)	Footprint	4650x2900 mm
重量	Weight	380kg

以上型号仅供参考，详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

为了改良，产品规格若有变更，恕不另行通知。为安全起见，使用之前，请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.

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